



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

647.7711

Job Sheet 182690



Part No: 647.7711

Job Qty: 24 ea

Part Name: Strut Tube



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 8/30/18

Job Tracking No:

Due Date: 9/10/18

Created By: Eric Larocque

Type: Stock

Description:

Note: DWG REV A2 IPP REV:A 12.11.06 NEW ISSUE DD VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	24 Ea		9/10/18	0.00	0.00	Start Up Machining-1		
110	Mill Conv	24 pcs		9/10/18	0.00	8.21	Mill Conv 1		
120	QC	24 pcs		9/10/18	0.00	0.00	QC2 Machining-1		
125	QC	24 pcs		9/10/18	0.00	0.00	QC8 Machining-1		
130	Packaging	24 pcs		9/10/18	0.00	0.00	Packaging3-1		
140	QC21-SA	24 Ea		9/10/18	0.00	0.00	QC21		

Part Op 110 - 1- CUT AS PER DWG

Descriptions: 130 - ***IDENTIFY AS PER APICAL MPP-120 BY STAMPING P# AND REV***

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M4130NT0.500W.083	4130 Round Tube .500 X .083W	43.5840 ft (1.816 ea)	90-Start up Operation	8065707

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M4130NT0.500W.083	44	56	0

Part Specifications

Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	Strut Tube	21.900inches ± 0.006	21.908 21.896		
2	Strut Tube	0.500inches ± 0.005	0.505 0.495	Diameter	
3	Strut Tube	0.334inches ± 0.005	0.339 0.329	Diameter	
4	Strut Tube	0.188inches ± 0.005	0.193 0.183	Radius	

Plex 8/30/18 8:35 AM dart.larocque.eric



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 813 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Container No: S107258



Part: 647.7711

Job No: 182690

Serial No/Batch: S107258

Revision:

Inspector:

Exp Date:

Instructions:

Date: 08/31/18

INSPECTION SHEET

Rev	Date	Change	Revised by	Approved
B	14.07.31	New Issue	KJ	